



Packing Slip and Assembly Instructions (Stately & Signature)

Packing Slip

Package A (large)

- 1 Grill Body and Lid



Package B (oblong)

- 2 Lid Stops (one each R & L)
- 1 Handle
- 1 L (left) Shelf
- 1 R (right) Shelf with Controls
- 1 Nameplate Cover on R Shelf (remove for assembly)
- 2 R (right) Legs (long, without wheel holes)
- 2 L (left) Leg Assemblies including:
 - 2 L (left) Legs (short, with wheel holes)
 - 2 Wheels
 - 2 Wheel "Hubcaps" (circular stainless steel)
 - 2 Wheel Bolts (large)
 - 4 Wheel Nuts (large)
- 12 Philip's #10 Self-Tapping Screws (4 for handle, 4 for lid stops, 4 for shelves)
- 12 Philip's Long 1/4" Self-Tapping Screws (3 for each leg)
- 8 Hex-Head 1/4" Bolts (4 for each shelf)

- 1 #6 Nut (for nameplate cover on R shelf; remove for assembly)
- 2 Stainless Steel Cooking Grates (sink-sized)
- 1 Lid-Lifted Stainless Steel Grate
- 1 Smoker Tray
- 1 Drip Pan
- 1 Drip Jar
- 1 Owner's Kit (not shown) containing:
 - 1 *Assembly Instructions*
 - 1 *Invoice*
 - 1 *Owner's Manual*
 - 1 *Quick Start Guide*
 - 1 *Temperature Probe*
 - 1 *Magnetic Meat Temperature Guide*
 - 1 *Country Seasoning*
 - 1 *Sizzlin' Steak Seasoning*
 - 2 *Wood Chip samples*
 - Brochure*
 - Recipes*



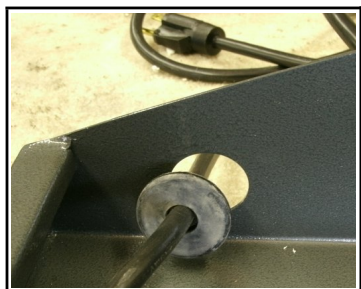
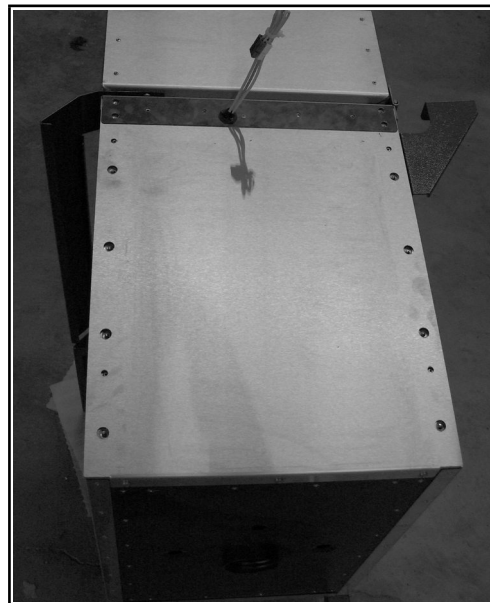
Note: some parts may look a bit different than shown.

Tools Needed

- Philips screwdriver (medium)
Note: you may use a Philips bit on an adjustable-torque, variable-speed drill. This will save time, but extra care is required.
- 7/16" wrench
- 5/16" nut driver (preferred) or pliers
- regular screwdriver (small)

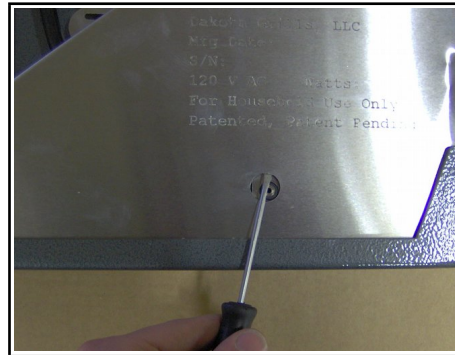
Assembly Instructions

- 1) Inspect box(es) for damage. Do Not throw packing material away if there is damage. Take pictures as you go. Carefully remove the packing material and locate all the parts.
- 2) Set the grill on its left-hand side on a padded surface – be careful not to scratch the stainless steel exterior.



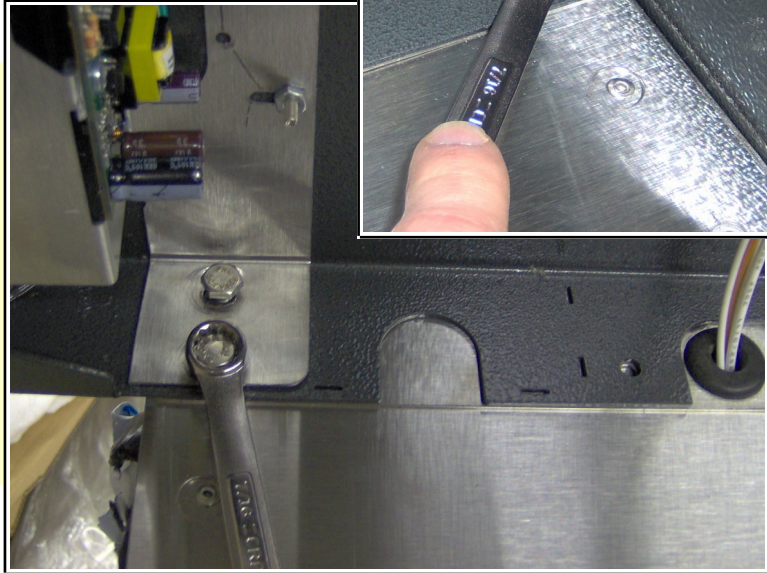
- 3) Thread the power cord through the hole in the back of the R shelf. Insert the grommet into the same hole to protect the cord.

- 4) Remove the nameplate cover on the R shelf: remove the nut with a 5/16 inch nut driver (or pliers), lift the cover off the threaded stud, slide the cover to the left, and pull it off. If necessary, use a small screwdriver to gently pry the cover over the jack (or pry it loose).



- 5) Align the R (right) shelf and place two hex-head 1/4" bolts in the right (back) slots; finger tighten. Insert the other two bolts and finger tighten. Once all four bolts are started, use a 7/16" wrench to tighten them.

Note: you may need to use a punch in the left (front) slot to align the other left bolt-hole; insert the bolt and finger tighten. While using the punch to maintain alignment, snugly tighten the bolt with the 7/16 inch wrench. Remove the punch and insert the fourth bolt and finger tighten.

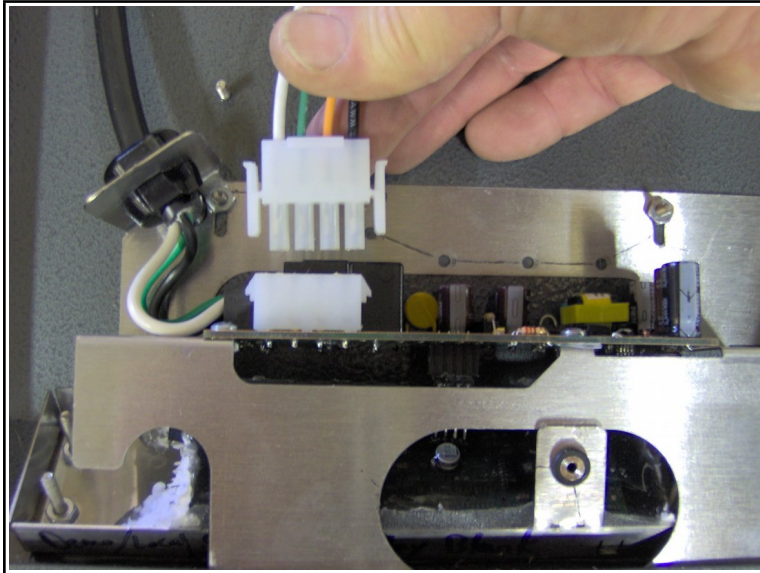


- 6) Insert 2 Philip's self-tapping screws into the R shelf. The R shelf is now in place.

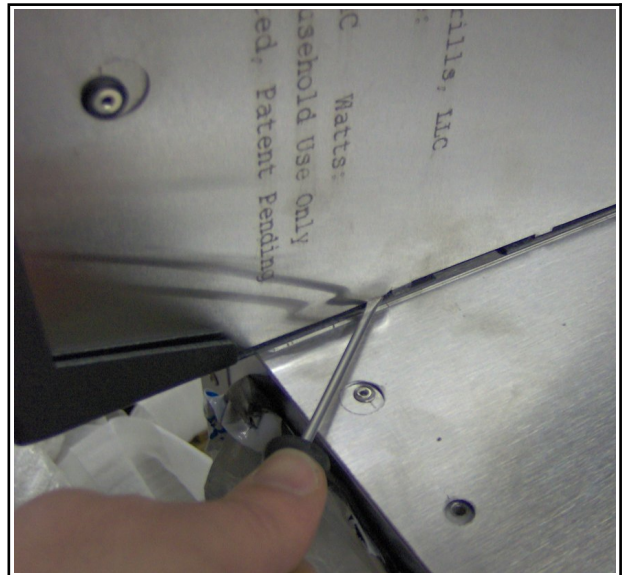
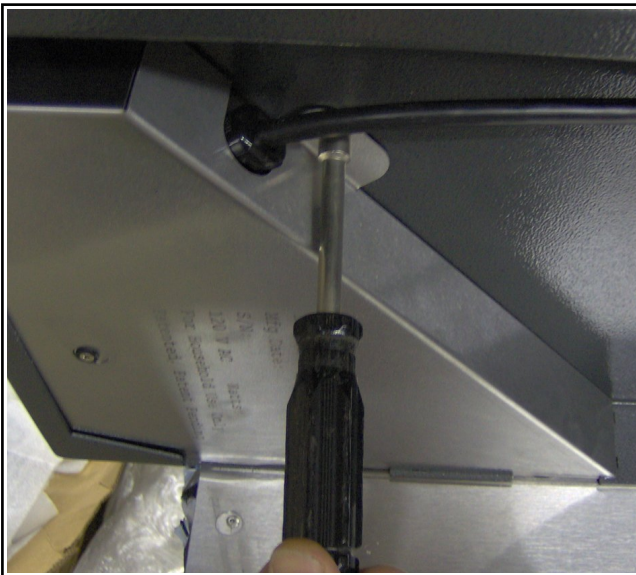
- 7) Using a Philip's screwdriver or a variable-speed drill with a Philip's bit, connect the R lid stop onto the back of the grill with 2 short Philip's self-tapping screws. Finish tightening them with a Philip's screwdriver – they should be quite snug (just don't break the screw!).



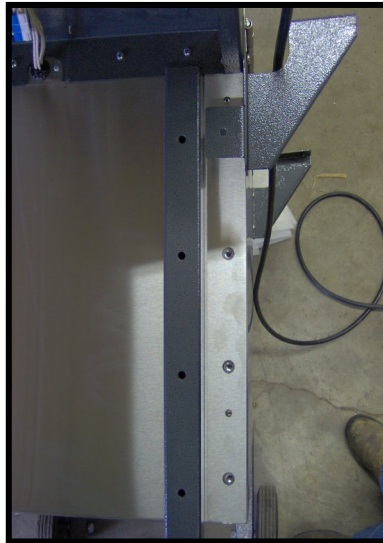
- 8) Connect the 4-wire plug from the grill body to the R shelf. (The plug may look a bit different, but it only fits one way.) Make sure you have a good connection.



- 9) Replace the nameplate cover on the R shelf (over the 4-wire connection), making sure that none of the wires are pinched or caught underneath. Slide down and to the right so the 4 tabs lock into place. Tighten the nut with the 5/16 inch nut driver (or pliers). *Note: if necessary, use a small screwdriver to help move the tabs into position.*



10)Next, connect both R legs (with wheels). If already attached, the wheels should face outward. Start each of the three long Philip's self-tapping screws – make sure they are through the leg and properly aligned, then use a variable-speed drill with a Philip's bit to start them. Finish tightening with a screwdriver – the screws should be snug (but not too tight).



11)The right side is now complete. Carefully tilt the grill to its upright position and then lower the right hand side onto the padded floor. [No Picture]

12)Repeat Steps #5-7 to connect the L shelf to the grill body. (Align the L shelf and place two hex-head ¼” bolts in the right (front) slots and finger tighten; repeat for the left (back) bolts (using a punch to align the holes, if necessary). With the 7/16 inch wrench, tighten all 4 shelf bolts. Insert the 2 Philip's screws into the L shelf and tighten. Connect the L lid-stop to the back of the grill using 2 short #10 Philip's self-tapping screws; snug them up nicely, as before. The L shelf is now in place.



13)As in Step #9, place the L legs onto the grill body.

Use a Philip's screwdriver to tighten all 6 bolts on both legs.

14) Attach the drip jar (quart or pint) to the bottom of the grill. Carefully tilt your grill until it is upright.

15) Prepare to attach the handle to the lid. Start and tighten the four #10 self-tapping screws to hold the handle in place.

16) Open the lid and insert the drip pan, smoker tray, and cooking grates. The drip pan rests on the *very bottom* of the grill and the smoker tray fits on two screws between the back element. The bottom set of grates rests on a ledge a few inches above the elements, while the top grate pops into place both on the lid and on the body of the grill.



17) Turn the grill on, set its temperature to 425 degrees Fahrenheit (refer to the Owner's Manual or Quick Start Guide), and make sure it is heating. Close the lid. Let it cook outside for several hours before using to eliminate smells caused by manufacturing. (It will automatically shut itself off after six hours.) [No Picture]

18) Enjoy your grill! If you have any questions, comments, or problems, please call us at (605) 847-4713 or send an email to feedback@dakotagrills.com.

